

SOUTH PRODUCTION NOTES

Oct 12, 2015

11-7 Shift notes

BASF EMPLOYEES

18 Last Recordable

18 Last Lost Time

SAFETY: There has been a lot of traffic coming down the alley between HC-11 and 31. Be aware when in that area or crossing between buildings.

Title V Notes: Keep eye on Trimer stage 2. Range is 1-4" H₂O, and readings have been right around 4"

#1 MED / AI 5637:

Running. No issues over the weekend.

We have plenty of bags on the floor to feed the calciner

#1 RC / AI 5637 next:

Continue feeding. No issues

We will need to stop feeding sometime late in midnight shift if we want to impreg on the Pfaudler in the morning.

We are trialing the new fire blanket material. Continue to monitor.

#2 MED line / Cu 0560 next:

Down for the weekend. Will resume making batches on Monday morning

All of the 0560 that needed the drums leveled and relabeled has been finished and is sitting next to #1 calciner.

#2 RC/ Cu 0560 next:

All 7 batches of material have been fed to the calciner, we are holding for Monday morning when more material is made.

#3 MED line / D 0704:

Continue.

The only CBV 760 that is in pass is in the hopper. We have enough to get us thru midnight shift maybe. Then we will need the other 2 bags out of Q.

Siral is now in pass, check system for lots that can be used.

Packing on End seals will need greased once a shift. Grease has been ordered for the mixer.

#3 RC / D 0704:

Continue. No issues over the weekend.

MAKE SURE ALL BAGS ARE CLOSED COMING OFF THE CALCINER, AND BE SURE THE LABEL POUCH IS SECURE!

#4 RC / D 0222:

All re-fire bags have been completed. Bag 23 is a partial on the scale now. Need to know if we are done or still need to hold the calciner.

#5 RC / Hold for refractory repair:

Cleaning is ongoing,

The Feed end rotolock has been dropped so that we can clean it out (it was clogged with material).

Need more cartridges for the discharge end vacumax. The ones that came out were washed off, Can we reuse?

WOW for the 5A blowdowns again. They are still not working well

#6 RC & Dryer / D 1765 LAQ:

Running. We need to clean out all buggies and wash them out for next product. Ameri-waste cleaned out lines on Saturday and started feeding calciner on midnight shift sat/sun.

We have approx. 2 buggies in the hopper that still need to be emptied and rinsed out.

We need to look at the labels for the drums the #'s were put in different locations, is this ok?

West Pfaudler / 4601

Lid and gauges have been reinstalled after screen was removed on Saturday. We still need to make up tank for Mondays impreg.

East Pfaudler/ D 1765 LAQ:

Pfaudler is MT and washed out. Lid has been removed. We still have 2ish buggies of material in the hopper and we will need to rinse out the hopper as well.

6 Tank: Tank empty

7 Tank: Cleaned and rinsed

National Dryer / Clean.

Hold

PK Blender: D 0222 impregs:

PK has been washed out.

Floor has been washed down.

Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

Gauge should be reset at 3.5 and 4.25

Abbe Blender: D 5206 is next

Fence repair was done on Friday. Will need maintenance to replace door sensors.

HF CD is on Andrew's desk.

Operators may need a refresher on HF and procedures for running 5206.

NOTE: flow meter parts delivered and reinstalled.

Tower 3 / DPT 101:

Down and on hold. Bottom to be dropped soon. QVAM next

Tower 6 / DPT 101:

Running no issues. Should be down later on Monday...

Need to have Kirk troubleshoot when tower is under H2.

Cu-0860 repacking in screening room:

The 9 drums from Lot 340 were completed. Will have more drums to handle in the near future.

North Screener / DPT-0101:

Waiting for tower to come down

South Screener / DPT-0101:

Waiting for tower to come down

#2662 (west) Pill Machine /

Down for cleaning, retooling. Table seals in, continue installation. Work order in for wiring feeder plug.

#2664 (east) Pill Machine /

Down for cleaning, retooling. Table seals in, continue installation

TK #2 / down:

Unloading all cars for refractory repairs early next week. DONE

TK #4 / Cu 0540:

All saggars have been unloaded and blowers are still running. Holding for repairs

NOTE: Milling done for now. Old v-2046 drums have been cleaned and disposed of.

Harrop Kiln / Al 3920:

All material is finished. Need to evaluate if we can rebuild the cars while it is down.

Building 27 Belt Filter / Cu 0808:

Done with 2nd batch, we will be holding for Monday's trial.

Reminder that after the 0808 trials tank 4 still will need to be internally inspected by Geredco.

Pump for tank 4 is unlocked and ready for Lucas/Callahan to finish installation??? All of the lines to all three pumps are still locked out under 4 tank. Lock box is on shelf in Bldg 31 2nd floor.

-When receiving Copper nitrate from the North end, it will be necessary to have the suction at -5 or more on the scrubber to tanks 109/110 in order for the North end to get their prompt to send the solution. This means we will need to choke back the suction to tank two in order to get enough suction to trigger the interlock.

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler/CTO
- 2) West Pfaudler
- 3) South Precip/Dry
- 4) West Blender Pill Room
- 5) V-2046 Milling/Mill/Dust Collector/Dumper
- 6) #4 RC for D-0222
- 7) #2 MED/#2RC
- 8) #1 MED/#1RC
- 9) Reduction Towers

- 10) #2 RC North
- 11) #3MED/#3RC
- 12) North PK/Wyssmont